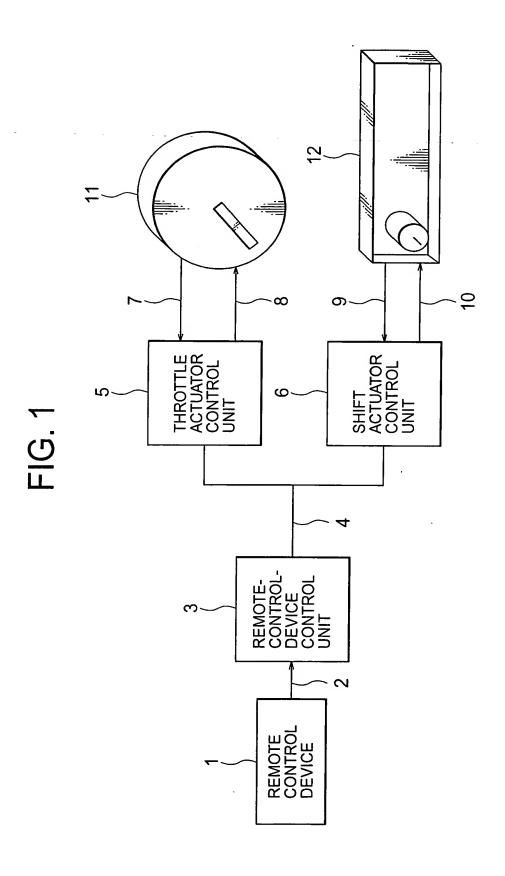
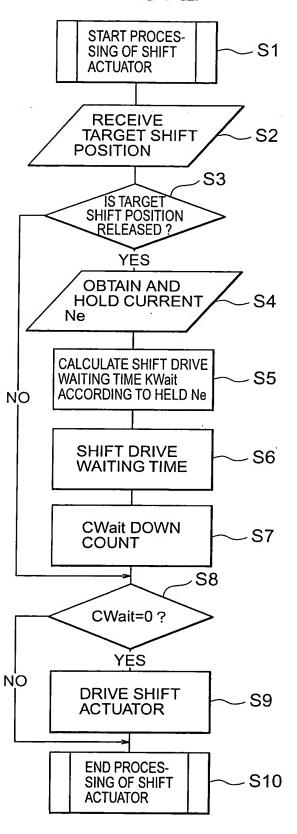
Makoto ITOI Q79264 ELECTRONIC CONTROLLED.... Filing Date: January 5, 2004 Alan J. Kasper 202-293-7060 I of 6



Makoto ITOI Q79264 ELECTRONIC CONTROLLED.... Filing Date: January 5, 2004 Alan J. Kasper 202-293-7060 2 of 6

FIG. 2

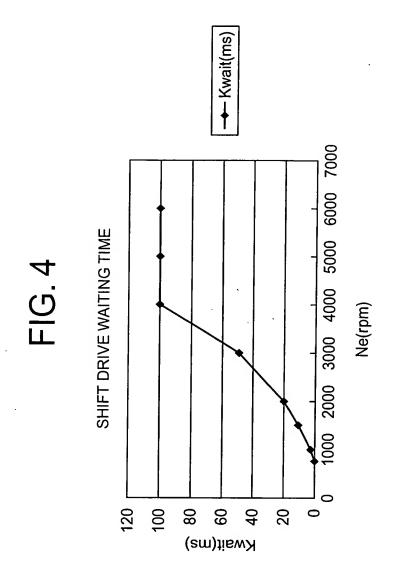


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Alan J. Kasper 202-293-7060

3 of 6

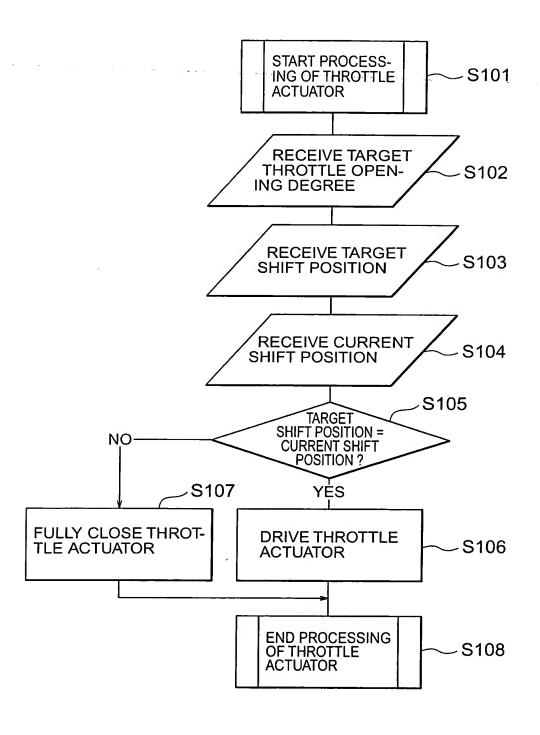
Ne(rpm)	0009	2000	4000	3000	2000	1500	1000	750
Kwait(ms)	100	100	100	20	20	10	2	0

Makoto ITOI Q79264 ELECTRONIC CONTROLLED.... Filing Date: January 5, 2004 Alan J. Kasper 202-293-7060 4 of 6



Makoto ITOI Q79264 ELECTRONIC CONTROLLED.... Filing Date: January 5, 2004 Alan J. Kasper 202-293-7060 5 of 6

FIG. 5



Makoto ITOI Q79264 ELECTRONIC CONTROLLED.... Filing Date: January 5, 2004 Alan J. Kasper 202-293-7060 6 of 6

FIG. 6

